

**TABLE 52 - PIPING ASSEMBLY 320S**

ITEM	PIN 35 =	PIN 50 =	DESCRIPTION	PART NUMBER	SAP NUMBER	QTY	FIGURE
1	All	All	Muffler	375-58655-000	577037	2	44
4	All	All	Kit, Evaporator Waterbox Drain	392-07157-000	900408	1	44
205	All	All	Dehydrator Less Cores	026-16960-000	740681	2	44
206	All	All	Valve	022-09779-000	731283	2	44
208	All	All	Valve, Shut-Off Ball	022-11325-000	444576	2	44
212	All	All	Indicator Moist Liquid Body	026-32399-000	740784	4	44
213	All	All	Indicator Moist Liquid Cap	026-32800-000	740799	4	44
214	All	All	Valve, Expansion Electronic	025-44027-000	740403	4	44
215	All	All	Valve, Angle Compr	022-11358-000	731384	2	44
216	All	All	Eductor Assembly	375-79597-000	549137	2	44
			Block, Oil Eductor	026-46625-000	741320	2	
			Filter Drier 3/8 Orfs	026-37563-000	740969	2	
			O-Ring Neo1 00.364id .070thk M	028-12961-012	618648	8	
			O-Ring Neo1 00.924id .116thk M	028-12961-006	588821	2	
			O-Ring Neo1 00.739id .070thk M	028-12961-015	618651	2	
218	All	A, B, C, E or P M or N	Fitting, 37 Deg Flared Tube	023-18945-000	556321	6 4	44
220	F S or X	All	Valve, Ball, 1/2" OD (C X C)	022-09172-000	731238	4 2	44
222	All	All	Valve, Charging Brass	022-09754-000	391983	6	44
224	All	All	Gasket, Flange, 3-5/8" ID 5.75 BC	028-15296-000	636248	2	44
225	All	All	Ctg Dehy 100 Percent Molecular	026-37540-000	740964	6	44
226	X	All	Gasket, Round Flange, ANSI 300 #	028-15965-001	742176	2	44
228	All	All	Switch, Liquid Level	025-43324-101	636214	2	44
230	All	All	Plug, Pipe, 1/4" NPTE Square	023-01195-000	711235	2	44
232	All	All	Valve, Transducer, 1/4" NPTF 3/8" ODS 1/4" FI	022-12370-000	837987	2	44
233	F S or X	All	Valve, Ball, 1-5/8" ODS Conn	022-08883-000	731236	4 2	44
235	All	All	Valve, Ball, 3/8" ODS Conn	022-11906-000	695896	2	44
242	F or S	All	Valve, Butterfly, Size 5	022-10641-005	147048	2	44
264	All	All	Valve, Check, 1-5/8"	022-12037-000	577074	2	44
274	F	All	Valve, Ball, 3/4" ODS	022-09580-000	48288	2	44