



LD10346

FIGURE 13 - ORFS BRAZE SLEEVE**TABLE 13 - ORFS BRAZE SLEEVE**

NOMINAL TUBE O.D. (INCHES)	FITTING ONLY	
	PART NUMBER	
	STEEL	STAINLESS STEEL
1/4	023-19088-000	023-17540-000
3/8		023-17534-000
1/2	023-19089-000	023-17542-000
5/8		
3/4	023-18914-000	023-17536-000
7/8		
1	023-18911-000	023-17538-000
1-1/4	023-20846-000	
1-1/2		
2		



The brazing of ORFS Braze Sleeves to Steel and/or Stainless Steel Tubing requires the use of silver based brazing filler metal for brazing ferrous and non-ferrous metals and with general purpose brazing flux for silver brazing. Refer to APPLICATION (see note 2) for materials specifications and approved supplier products.