

**COMMON PARTS  
SC204/1.10 & 1.65  
SC255/1.10 & 1.65**

ITEM NO.	DESCRIPTION	PART NO.	NO. REQ'D.
1	Locknut	015-01143-001	1
2	Pin, Guide	015-01143-002	1
3	Ring, Piston Rod P.T.F.E.	015-01143-003	2
4	Ring, Connecting Tubing P.T.F.E.	015-01143-005	2
5	Lockwasher (40 MM)	015-01143-006	1
6	Screw, Set (1/4" x 5/8")	015-01143-007	6
7	Screw, Cap (1/2" x 1-1/2")	015-01143-008	8
8	Screw, Cap (1/2" x 1-3/4")	015-01143-009	8
9	Ring, Retaining	015-01143-010	1
10	Washer, Spring (5/8")	015-01143-011	48
11	Washer, Tab (1/4")	015-01143-012	6
12	Washer, Dowty (Sealing) 1"	015-01143-013	1
13	Washer, Dowty (Sealing) 1/4"	015-01143-014	2
14	Seal, O-Ring (2" I.D.)	015-01143-015	2
15	Seal, O-Ring (1.234" I.D.)	015-01143-016	2
16	Seal, O-Ring (.469" I.D.)	015-01143-017	1
17	Ring, Retaining	015-01143-018	1
18	Seal, O-Ring (2-1/8" I.D.)	015-01143-019	1
19	Plug, Hex (1")	015-01143-020	1
20	Plug, Hex (1/4")	015-01143-021	2
21	Bearing, Ball	015-01143-022	1

**COMMON SCREW COMPRESSOR PARTS**

ITEM NO.	DESCRIPTION	PART NO.		PART NO.	
		SC204	NO. REQ'D.	SC255	NO. REQ'D.
22	Cylinder, Actuating	015-01143-023	1	015-01143-083	1
23	Cover, Actuator Cylinder	015-01143-024	1	015-01143-084	1
24	Ring, Retaining	015-01143-025	1	015-01143-085	1
25	Bearing, Thrust Male	015-01143-026	1	015-01143-086	1
26	Bearing, Thrust Female	015-01143-027	1	015-01143-087	1
27	Cover, Discharge End	015-01143-028	1	015-01143-088	1
28	Piston, Actuator	015-01143-029	1	015-01143-089	1
29	Spindle, Actuator	015-01143-030	1	015-01143-090	1
30	Cover, Suction End	015-01143-031	1	015-01143-091	1
31	Spindle, Guide End	015-01143-032	1	015-01143-092	1
32	Ring, Piston, P.T.F.E.	015-01143-033	1	015-01143-093	1
33	Guide, Piston Rod	015-01143-034	1	015-01143-094	1
34	Block, Guide	015-01143-035	1	015-01143-095	1
35	Lockwasher	015-01143-036	1	—	0
36	Bearing, Journal I.E.	015-01143-037	2	015-01143-096	2
37	Bearing, Journal O.E.M.	015-01143-038	1	015-01143-097	2
38	Housing, Seal	015-01143-039	1	015-01143-098	1
39	Ring, Driving	015-01143-040	1	015-01143-099	1
40	Bearing, Journal O.E.F.	015-01143-041	1	—	0
41	Seal, Labyrinth	015-01143-042	1	015-01143-100	1
42	Washer, Adjusting	015-01143-043	8	015-01143-101	6
43	Ring, Locking	015-01143-044	2	—	0
44	Key	015-01143-045	1	015-01143-102	1
45	Piston, Balance Male	015-01143-046	1	015-01143-103	1
46	Piston, Balance Female	015-00143-047	1	015-01143-104	1
47	Cover, Rotor Female	015-01143-048	1	015-01143-105	1
48	Sleeve, Bal. Pist. Male	015-01143-049	1	015-01143-106	1
49	Cover, Rotor Male	015-01143-050	1	015-01143-107	1
50	Sleeve, Bal. Pist. Female	015-01143-051	1	015-01143-108	1
51	Key, Balance Piston	015-01143-052	2	015-01143-109	2
52	Lockwasher	015-01143-053	1	015-01143-110	1