



FIG. 6 — UNLOADING TYPE CYLINDER

Item No.	Description	Part No.	Item No.	Description	Part No.
1	Sleeve, Cylinder (Unloading)	064-15556	12A	Valve Cage Assembly (Includes items 8,9,10,11,12,13,14,15,16,17,18)	
2	Spring (6 Req'd)	029-12741		R-12, R-22, R-502 (Low Stage)	364-34105
3	Ring Unloader	064-14339		R-12, R-22 (High Stage)	364-34106
4	Plate R-12, R-22, R-502 R-717	064-34097 064-34095		R-717 (Low & High Stage)	364-34105
5	Spring (6 Req'd)	029-13813	13	Lockwasher (3 Req'd)	021-05287
6	Valve	064-14341	14	Pin, Insert	029-08661
7	Gasket (2 Req'd)	064-14346	15	Piston	064-21812
8	Spring (6 Req'd)	029-13248	16	Ring	029-12713
9	Valve	064-12164	17	Plate	064-17015
10	Seat, Valve	064-13846	18	Seal	026-15799
11	Screw (3 Req'd)	021-13819	19	Pin, Lifting	064-17025
12	Cage, Valve R-12, R-22, R-502 (Low Stage) R-12, R-22 (High Stage) R-717 (Low & High Stage)	064-34099 064-34101 064-34099	20	Spud (6 Req'd)	064-25984