

Item	Description	Part No.				
		4 Cylinder	6 Cylinder	8 Cylinder	12 Cylinder	16 Cylinder
23	Elbow, 1/2 FLA x 3/8 NPTE No. Req'd.	023-00871 2	023-00871 2	023-00871 6	023-00871 4	023-00871 12
24	Bearing, Main Center	See Fig. 9	}			
25	Bearing Head (Including Oil Pump)	See Fig. 10				
26	Bearing, Thrust – Seal End	064-28856				
27	Washer, Flat (4 Red'd.)	021-01274				
28	Screw, Cap Hex 3/8 x 1-1/4 Lg. (4 Per Compr.)	021-01485				
29	Spacer Seal	See Fig. 17	}			
30	Collar, Shaft Seal	064-28897				
31	Ring, External Retaining	029-13451				
32*	Ball, 3/16 D. (1 Per Compr.)	029-01845				
33	Seal, Shaft†	029-13450				
34*	Carbon Ring Only †	029-14700	}			
35	Gasket (2 Per Seal)	064-28865				
36	Cover, Seal †	064-28855				
37	Screw, Cap Cover Seal (8 Per Cover)	021-09017				
38	Key 1/2 Sq. x 2-7/8 Lg.	065-14876				
39	Coupling, Washer (Complete)	364-28926	}			
40	Lockwasher, Spring 5/8	021-05295				
41	Screw, Cap 5/8 x 1-3/4 Lg.	021-01628				
42	Plate, Suction Valve	See Fig. 11				
43	Cage, Discharge Valve	See Fig. 12				
44	Crankshaft	364-42724	364-42725	364-42726	364-43741	364-43742
45	Piston	See Fig. 13	}			
46	Connecting Rod	See Fig. 14				
47	Sleeve, Cylinder w/Unloader Parts	See Fig. 15				
48	Device, Unloader (See Fig. 3) No. Req'd.	364-28916 1	364-28916 2	364-28916 3	364-28916 4	364-28916 6
49	Union, Unloader Device (1 Per Unloader)	023-09663	}			
50	Gasket, Unloader Device (1 Per Unloader)	064-29195				
51	Heater, Crankcase 120 Volt 240 Volt	025-13606 025-15083	025-13606 025-15083	025-13606 025-15083	025-13606 025-15083	025-13606 025-15083
52	Float, Crankcase	See Fig. 8				
53	Valve, Stop 3/8 No. Req'd.	022-01582 1	022-01582 1	022-01582 1	022-01582 2	022-01582 2
54	Nut, Flare 3/8 No. Req'd.	021-05676 1	021-05676 1	021-05676 1	021-05676 2	021-05676 2
55	Bonnet, Flare 3/8 No. Req'd.	023-01025 1	023-01025 1	023-01025 1	023-01025 2	023-01025 2
56	Bushing 3/4" x 3/8" No. Req'd.	023-04016 1	023-04016 1	023-04016 1	023-04016 2	023-04016 2
57	Plug, Sight (2 Per Compr.)	026-17581				
58*	Plug, Pipe 3/4 No. Req'd.	023-04053 1	023-04053 1	023-04053 1	023-04053 2	023-04053 2
59	Valve, Relief No. Req'd.	022-03871 1	2	2	4	4
60	Valves, Stop	See Page 11				
61	Elbow, Suction	See Fig. 18	See Fig. 18	See Fig. 18	–	–
62	Screw, Cap. Suction Strainer (6 Per Cover)	–	–	–	021-01483	021-01483
63	Gasket, Strainer Cover (1 Per Cover)	–	–	–	070-03808	070-03808
64	Strainer, Suction Complete (See Fig. 2) No. Req'd.	–	–	–	364-41572 2	364-41572 4
65	Screen, Strainer	–	–	–	029-03847	029-03847
66	Stud, Collar	–	–	–	064-00377	064-00377
67	Lockwasher, Spring	–	–	–	021-05269	021-05269
68	Gasket, Stud	–	–	–	028-00757	028-00757
69	Cover, Strainer	–	–	–	064-00378	064-00378
70	Nut, Stud (Strainer Cover)	–	–	–	021-00466	021-00466
71	Belt Drive Components	See Fig. 19				

*Not Shown. † Whenever item 33 or 34 is replaced, the Seal Cover (item 36) must also be replaced.