

Item	Description	Part No.				
		4 Cylinder	6 Cylinder	8 Cylinder	12 Cylinder	16 Cylinder
23	Elbow, 1/2 FLA x 3/8 NPTE No. Req'd.	023-00871 2	023-00871 2	023-00871 6	023-00871 4	023-00871 12
24	Bearing, Main Center	See Fig. 9				
25	Bearing Head (Including Oil Pump)	See Fig. 10				
26	Bearing, Thrust - Seal End	064-28856				
27	Washer, Flat (4 Per Compr.)	064-00363				
28	Screw, Cap Hex 3/8 x 1-1/4 Lg. (4 Per Compr.)	021-01485				
29	Spacer Seal	See Fig. 16				
△ 30	Collar, Shaft Seal	064-28897				
31	Ring, External Retaining	029-13451				
32*	Ball, 3/16 D. (1 Per Compr.)	029-01845				
33	Seal, Shaft †	029-13450				
34*	Carbon Ring Only †	029-14700				
35	Gasket (2 Per Seal)	064-28865				
36	Cover, Seal †	064-28855				
37	Screw, Cap Cover Seal (8 Per Cover)	021-09017				
38	Key 1/2 Sq. x 2-7/8 Lg.	065-14876				
39	Coupling, Washer (Complete)	364-28926				
40	Lockwasher, Spring 5/8	021-05295				
41	Screw, Cap 5/8 x 1-3/4 Lg.	021-01628				
42	Plate, Suction Valve	See Fig. 11				
43	Cage, Discharge Valve	See Fig. 12				
△ 44	Crankshaft	364-31564	364-31565	364-31566	364-36998	364-36997
45	Piston	See Fig. 13				
46	Connecting Rod	See Fig. 14				
47	Sleeve, Cylinder w/Unloader Parts	See Fig. 15				
48	Device, Unloader (See Fig. 3) No. Req'd.	364-28916 1	364-28916 2	364-28916 3	364-28916 4	364-28916 6
49	Union, Unloader Device (1 Per Unloader)	023-09663				
50	Gasket, Unloader Device (1 Per Unloader)	064-29195				
51*	Heater, Crankcase					
	115V - NEMA 1	025-09422	025-09422	025-09422	025-09422	025-09422
	NEMA 3 & 4	025-12700	025-12700	025-12700	025-12700	025-12700
	230V - NEMA 1	025-09421	025-09421	025-09421	025-09421	025-09421
	NEMA 3 & 4	025-09462	025-09462	025-09462	025-09462	025-09462
	No. Req'd.	1	1	1	2	2
52	Float, Crankcase	See Fig. 8				
53	Valve, Stop 3/8					
	Ammonia Compr.	022-00169	022-00169	022-00169	022-00169	022-00169
	Halocarbon Compr.	022-01582	022-01582	022-01582	022-01582	022-01582
	No. Req'd.	1	1	1	2	2
54	Nut, Flare 3/8	021-05676	021-05676	021-05676	021-05676	021-05676
	No. Req'd.	1	1	1	2	2
55	Bonnet, Flare 3/8	023-01025	023-01025	023-01025	023-01025	023-01025
	No. Req'd.	1	1	1	2	2
56*	Plug, Pipe 1/4	—	—	—	023-01972	023-01972
57	Plug, Sight (2 Per Compr.)	026-17581				
58*	Plug, Pipe 3/4	023-04053	023-04053	023-04053	023-04053	023-04053
	No. Req'd.	1	1	1	2	2
59*	Valve, Relief	022-02097	022-02097	022-02097	022-02097	022-02097
	No. Req'd.	1	2	2	4	4
△ 60	Valves, Stop	See Page 11				
61	Elbow, Suction	See Fig. 17	See Fig. 17	See Fig. 17	—	—
62	Screw, Cap. Suction Strainer (6 Per Cover)	—	—	—	021-01483	021-01483
63	Gasket, Strainer Cover (1 Per Cover)	—	—	—	070-03808	070-03808
64	Strainer, Suction Complete (See Fig. 2) No. Req'd.	—	—	—	364-30871 2	364-30871 4
65	Screen, Strainer	—	—	—	029-03847	029-03847
66	Stud, Collar	—	—	—	064-00377	064-00377
67	Lockwasher, Spring	—	—	—	021-05269	021-05269
68	Gasket, Stud	—	—	—	028-00757	028-00757
69	Cover, Strainer	—	—	—	064-00378	064-00378
70	Nut, Stud (Strainer Cover)	—	—	—	021-00466	021-00466
71	Belt Drive Components	See Fig. 18				

*Not Shown.

†Whenever item 33 or 34 is replaced, the Seal Cover (item 36) must also be replaced.