



ITEM NO.	DESCRIPTION	PART NO.
30	Unloader Piston Assembly	665-25186-000
30A	Piston	065-25187
30B	Seal	028-11905
30C	Screw	021-17396
30D	Flat Washer	021-17220
30E	Piston Ring (2 Piece)	029-20215
30F	Spring, Coil	029-20216

#24815

FIG. 7 — UNLOADER PISTON ASSEMBLY

TABLE 1 — REPLACEMENT MOTORS

VOLTAGES	VOLTAGE CODE	MOTOR SIZE CODE ¹				
		88 FRAME			106 FRAME	
		A	B	C	D	
200-3-60	17	365-25406-001	365-25406-011	365-25406-021	365-25406-101	365-25406-111
230-3-60 / 190-3-60	28 / 59	365-25406-002	365-25406-012	365-25406-022	365-25406-102	365-25406-112
380-3-60	40	365-25406-003	365-25406-013	365-25406-023	365-25406-103	365-25406-113
460-3-60 / 380 / 415-3-60	46 / 50	365-25406-004	365-25406-014	365-25406-024	365-25406-104	365-25406-114
570-3-60 / 500-3-50	58 / 70	365-25406-005	365-25406-015	365-25406-025	365-25406-105	365-25406-115
220-3-50	63	365-25406-006	365-25406-016	365-25406-026	365-25406-106	365-25406-116
440-3-50	43	365-25406-007	365-25406-017	365-25406-027	365-25406-107	365-25406-117
346-3-50	64	365-25406-008	365-25406-018	365-25406-028	365-25406-108	365-25406-118
363-3-50	36	—	365-25406-019	—	365-25406-109	—

1. As indicated by the model number (See Nomenclature on pg. 2). Replacement motor must be same size as original. Rotors and stators are not available separately. Replacement motors include Item 37, pg. 3.

