

ITEM NO.	DESCRIPTION	PART NO.	
23	"O" Ring (Used On Unloading Cylinders Only) Z6AE	028-11903 028-05173	
24	Piston Assembly	See Figure 5	
25	Connecting Rod Assembly	See Figure 6	
26 <sup>4</sup>	Solenoid Valve (Less Coil) <sup>1</sup>	025-26680	
27	Solenoid Valve Coil <sup>3</sup> (120V) (240V)	025-28673 025-28674	
28	Gasket, Solenoid Valve To Compressor	028-12572 <sup>2</sup>	
29	Screw, Solenoid Valve To Compressor (6 Req'd. / Valve - 6 / Pkg.)	021-17767-000	
30	Unloader Piston Assembly	See Figure 7	
31	Cover, Unloader Opening (Blank)	665-25245-000	
32	Terminal Block	025-27541	
33	Gasket, Terminal Block	028-12574	
34	Screw, Terminal Box & Terminal Block To Compressor (14 Req'd - 10 / Pkg.)	021-17768-000	
35	Washer, Plain (14 Req'd - 10 / Pkg.)	021-05166-000	
36	Washer, Lock (4 Req'd. - 20 / Pkg.)	021-17652-000	
37	Bolt, Motor Terminal (6 Req'd.)	021-14493-002	
38	"O" Ring (2 Req'd. / Terminal Bolt)	028-08959	
39	Washer (1 Req'd. / Terminal Bolt - 10 / Pkg.)	221-05165-800	
40	Lockwasher (1 Req'd. / Terminal Bolt - 20 / Pkg.)	221-03233-000	
41	Nut, Hex (3 Req'd. / Terminal Bolt - 10 / Pkg.)	221-08581-800	
42	Screw, Terminal Protector	021-14817	
43	"O" Ring (1 Req'd. / Protector)	028-09347	
44	Washer (2 Req'd. / Protector - 10 / Pkg.)	221-01240-800	
45	Terminal, Protector	025-18650	
46	Washer, Phenolic	028-09525	
47	Lockwasher (20 / Pkg.)	221-01133-800	
48	Nut, Hex (2 Req'd. / Protector - 10 / Pkg.)	221-08661-800	
49	Module, Motor Protector	24V	025-29939
		120V	025-27522
		240V	025-28722
50	Terminal Box	365-25256	
51	Cover, Terminal Box	065-25188	
52	Screw, Terminal Box Cover (10 / Pkg.)	221-13784-800	
53	Terminal Block (11 Req'd. With 1 Unloader; 13 With 2 Unloaders)	025-20944	
54	Terminal Block End	025-20946	
55	Crankcase, Heater	120V	025-27924
		240V	025-27936
56	Spacer, Insulating	025-27976-001	
57	Top Head Overhaul Kit	364-47666-017	
58	Top Head Valve Replacement Kit	364-47667-009	
59	Gasket Kits 4 Cyl. 6 Cyl.		665-25317 665-25318

- As design improvements have occurred to the solenoid valve, the part numbers have changed. Originally, the number 025-26680 was used on the first Z compressors. The next change to the valve had a part number of 025-30478. In late 1995 or early 1996, a new valve will be introduced with the part number of 025-30499, superseding the 025-30478. Any of these valves may be used with the Z "A" style compressor.
- Gasket 028-12572 has been superseded by gasket 028-12960 when using solenoid valve 025-30499. Gasket 028-12572 CANNOT be used with valve 025-30499. Gasket 028-12960 must be used with solenoid valve 025-30499 and may be used with solenoid valve 025-30478.
- Valves with part numbers of 025-30478 or 025-30499 MUST use solenoid coils with the following numbers (120V) 025-30467 and (240V) 025-30468.
- For units equipped with hot gas unloading there is an unloading orifice located under the valve. The P/N is 065-25337-000.