



LD06944

ITEM NO.	DESCRIPTION	PART NUMBER
1	Head, Bearing (Motor End)	064-49227-000
2	Cap, Seal, Oil Relief Valve	065-06394-000
^s 3	Bearing, Crankshaft, Oil Control	029-23756-000
4	Plunger, Oil Relief Valve	065-01331-000
5	Spring, Helical	029-06143-000
^s 6	Bearing, Crankshaft (2 Required)	029-23755-000
7	Pin, Slot 1/8 Spring	029-05395-000
8	Pipe Plug, 1/16 Hex Socket	023-05366-000
9 ¹	Sealer, Loctite (Use with Item 8)	013-01671-000
12 (Table 2)	Head, Bearing Assembly (Motor End) Includes Items 1 through 9	364-50041-000

^s = Recommended Stock Spare Part

¹ = Same as ITEM NO. 42 (Table 2)

FIG. 56 – MOTOR END BEARING HEAD ASSEMBLY