

TABLE 6 – SERVICE AIDS

GASKET KIT** COMPRESSOR MODEL			VALVE RETAINING CLIP	BEARING REMOVAL TOOL	ROTOR MANDREL *	STATOR REMOVAL TOOL	OIL CHARGING/ PRE-LUBING PUMP
4-CYLINDER	6-CYLINDER	8-CYLINDER					
364-50183-000	364-50184-000	364-50185-000	064-37274-000	364-37260-000	364-37273-000	029-13597-000	470-10654-000

* Screws Into End of Crankshaft to Aid in Removing / Installing Rotor

** Depending on application, not all gaskets may be required.

“VALVE REPLACEMENT” KITS & “OVERHAUL” KITS

The “Valve Replacement” Kit listed in Table 7 contains the suction and discharge valve rings and springs and gaskets required to service one deck (two cylinders).

The “Overhaul” Kit listed in Table 8 contains the suction valve rings and springs, suction valve plates, discharge valve cage assemblies, gaskets and screws required to service one deck (two cylinders).

Included with each kit is a table of threaded torque values.

If servicing a complete compressor, order the Quantities listed in the Table.

TABLE 7 – “VALVE REPLACEMENT” KIT

KIT PART NO.	364-47667-016		
	4 CYL	6 CYL	8 CYL
NO. OF KITS REQUIRED PER COMPRESSOR	2	3	4

TABLE 8 – “OVERHAUL” KIT

KIT PART NO.	364-47666-022		
	4 CYL	6 CYL	8 CYL
NO. OF KITS REQUIRED PER COMPRESSOR	2	3	4

YORK OIL (Item No. 81)

Mineral Oil, Type C, 5-gallon can – 011-00312-000, for R-22 applications

Mineral Oil, Type E, 5-gallon can – 011-00582-000, for R-22 high ambient applications above 115°F

POE Lubricant, Type H, 5-gallon can – 011-00549-000, for R-134a and R407C applications