



**FIG. 58 – CRANKCASE FLOAT ASSEMBLY**

- <sup>1</sup> = See Design History (pages 36 and 37)
- <sup>2</sup> = Same as ITEM No. 42 (Table 2)
- <sup>3</sup> = Same as ITEM No. 27 (Table 2)
- <sup>4</sup> = Same as ITEM No. 26 (Table 2)

ITEM NO.	DESCRIPTION	PART NO.
	Handhole Cover with Crankcase Float Includes Items 1 through 5	364-26809-000
1 <sup>1</sup>	Cover, Handhole (Through September 2001)	664-26808-000
	Cover, Access for Oil Float Assembly (After September 2001)	664-50344-000
2	Adaptor	064-26807-000
3	Float Assembly	364-45530-000
3-1	Valve Body	064-45531-000
3-2	Lever, Float	068-04542-000
3-3	Valve, Float	068-04545-000
3-4	Ball, Float	022-00530-000
3-5	Pin, Valve	068-01594-000
3-6	Pin, Lever	064-02071-000
3-7	Nut, 5/16 Hex Self-Locking (Package of 5)	221-09610-800
3-8	Gasket, Copper	028-03014-000
3-9	Lockwasher, 5/8	021-05273-000
3-10	Nut, 5/8 Hex Jam (Package of 10)	221-08073-800
3-11	Pin, Roll (Package of 5)	229-08228-800
4	Cap, Sealing	028-05013-000
5 <sup>2</sup>	Sealer, Loctite (Use with Items 2 and 3-1)	013-01671-000
6 <sup>3, 1</sup>	Screw, 7/16 Hex Flange (16 Required)	021-17693-000
7 <sup>4, 1</sup>	Gasket	064-04942-000
8 <sup>1</sup>	Instruction 180.23-NM1	035-18182-000

**TABLE 5 – REPLACEMENT MOTORS (ROTOR & STATOR)<sup>1</sup>**

VOLTAGE	VOLT CODE	MOTOR SIZE CODE <sup>2</sup>						
		M	N	P	Q	S	T	V
<b>STANDARD MOTORS</b>								
200-3-60	17	364-47924-001	364-47924-008	364-47924-015	364-47924-022	364-47924-029	Not Available	
230-3-60/190-3-50	28/59	364-47924-002	364-47924-009	364-47924-016	364-47924-023	364-47924-030	364-47924-038	364-47924-046
380-3-60	40	364-47924-003	364-47924-010	364-47924-017	364-47924-024	364-47924-031	364-47924-039	364-47924-047
460-3-60/380/415-3-50	46/50	364-47924-004	364-47924-011	364-47924-018	364-47924-025	364-47924-032	364-47924-040	364-47924-048
575-3-60/500-3-50	58/70	364-47924-005	364-47924-012	364-47924-019	364-47924-026	364-47924-033	364-47924-041	364-47924-049
220-3-50	63	364-47924-006	364-47924-013	364-47924-020	364-47924-027	364-47924-034	Not Available	
440-3-50	43	364-47924-007	364-47924-014	364-47924-021	364-47924-028	364-47924-035	364-47924-043	364-47924-051
346-3-50	64	364-47924-101	364-47924-102	364-47924-103	364-47924-104	364-47924-105	364-47924-106	364-47924-107
<b>HIGH EFFICIENCY MOTORS</b>								
200-3-60	17	364-49053-001	364-49053-008	364-49053-015	364-49053-022	364-49053-029	Not Available	
230-3-60	28	364-49053-002	364-49053-009	364-49053-016	364-49053-023	364-49053-030	364-49053-038	364-49053-046
380-3-60	40	364-49053-003	364-49053-010	364-49053-017	364-49053-024	364-49053-031	364-49053-039	364-49053-047
460-3-60	46	364-49053-004	364-49053-011	364-49053-018	364-49053-025	364-49053-032	364-49053-040	364-49053-048
575-3-60	58	364-49053-005	364-49053-012	364-49053-019	364-49053-026	364-49053-033	364-49053-041	364-49053-049

**NOTES:**

- <sup>1</sup> = Replacement motor must be the same size code, identified by the sixth character or sixth and seventh characters of the Model Number, and voltage code, identified by the numbers following the size code, as the original motor. Rotors and stators are not available separately. Replacement motors include ITEM NO. 61. (See Fig. 57A.)
- <sup>2</sup> = The unused protector leads should be cut off in the area where they exit the bundle. They should be cut off at different lengths (approximately 1/4" difference) to prevent the exposed ends from touching any other component.

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