

**TABLE 2 – COMPRESSOR COMPONENTS, GENERAL (SEE FIGURES 46, 47, 48 & 49)**

ITEM NO.	DESCRIPTION	COMPRESSOR		
		4 CYLINDER	6 CYLINDER	8 CYLINDER
202	Crankcase Heater - 120V - 240V	025-32938-000 025-32939-000	025-32938-000 025-32939-000	025-32938-000 025-32939-000
<sup>s</sup> 204	Valve, Solenoid No. Required Per Compressor	025-29999-000	025-29999-000	025-29999-000
205	Pump, Oil	See Table 3		
207	Cover, Handhole (0 or 2 Required) <sup>3</sup>	064-21645-000	064-21645-000	064-21645-000
<sup>s</sup> 208	Motor	See Table 5		
209	Screw, 7/16 Hex Cap for Motor Size Codes M, N and P (4 Req'd)	021-16819-000	021-16819-000	Not Required
	Motor Size Codes Q, S, T and V (4 Required)	Not Required	021-16820-000	021-16820-000
<sup>s</sup> 210	Crankshaft Stroke 3	364-49221-000	364-49222-000	364-49223-000
	Stroke 4	364-49224-000	364-49225-000	364-49226-000
<sup>s</sup> 211	Piston Assembly	See Figure 52		
	Connecting Rod Assembly	See Figure 53		
214	Clamp, 7/8	023-18276-000	023-18276-000	023-18276-000
215	Screw, 1/4 Hex Cap	021-16174-000	021-16174-000	021-16174-000
<sup>s</sup> 216	Coil, Solenoid (Less Valve) 120 Volt	025-30976-000	025-30976-000	025-30976-000
	240 Volt No. Required Per Compressor	025-30977-000	025-30977-000	025-30977-000
		See Table 3		
219	Nut, 3/8 Hex	021-00466-000	021-00466-000	021-00466-000
220	Washer, 3/8 Plain	021-01267-000	021-01267-000	021-01267-000
224	Sealer, Removable Thread (Use with Items 4, 16-4, 205-2, 227, 228, 230 and 235)	013-01678-000	013-01678-000	013-01678-000
226	Seal, O-Ring, conduit seal No. Required per Compressor	028-03292-000	028-03292-000	028-03292-000
		See Table 3		
227	Eductor, Oil Return	022-09716-000	022-09716-000	022-09716-000
228	Valve, Check	022-09741-000	022-09741-000	022-09741-000
229	Connector, 5/8 Flare No. Required per Compressor	023-18955-000 2	023-18955-000 1	023-18955-000 1
230	Elbow, 3/8 fla	023-00868-000	023-00868-000	023-00868-000
231	Elbow, 5/8 Flare	Not Required	023-18956-000	023-18956-000
232	Seal, O-Ring	028-13896-000	028-13896-000	028-13896-000
233	Connection, Eductor to Check Valve	364-49345-000	364-49345-000	364-49345-000
234	Connection, Bearing Head to Housing	364-49283-000	364-49284-000	364-49285-000
235	Elbow, 1/4 x 1/4 Street	023-01685-000	023-01685-000	023-01685-000
236	Magnet (2 Required)	029-22748-000	029-22748-000	029-22748-000
238	Pipe Plug, 3/8 Hex Socket	023-04298-000	023-04298-000	023-04298-000
239	Screw, 3/8 Hex Flange No. Required Per Compressor	021-17781-000 4	— —	— —
240	Sensor, Oil Temp.	025-34177-000	025-34177-000	025-34177-000
242	Stud, 3/8	021-30147-000	021-30147-000	021-30147-000

NOTES: <sup>s</sup> = Recommended Stock Spare Part  
<sup>1</sup> = Not shown. Used for threaded pipe joints unless otherwise specified.  
<sup>2</sup> = Used to Replace Solenoid Valves for Reduced Steps of Unloading.  
<sup>3</sup> = See DESIGN HISTORY

**TABLE 3 – PART QUANTITIES FOR VARIOUS STEPS OF UNLOADING**

STEPS OF UNLOADING	ITEM NUMBER												
	101			135	136			137		140	204	216	226
	4 Cyl	6 Cyl	8 Cyl		4 Cyl	6 Cyl	8 Cyl	6 Cyl	8 Cyl				
1	0	1	2	11	1	1	1	0	0	1	1	1	1
2	0	0	1	13	0	1	0	1	2	2	2	2	2