

**TABLE 2 – COMPRESSOR COMPONENTS, GENERAL (SEE FIGURES 46, 47, 48 & 49)**

ITEM NO.	DESCRIPTION	COMPRESSOR		
		4 CYLINDER	6 CYLINDER	8 CYLINDER
32	Gasket, Motor Cover	064-49549-000	064-49548-000	064-49548-000
33	Terminal Box	See Figures 46, 57A and 57B and Table 4		
35	Screw, 7/16 Hex Flange (12 or 44 Required) <sup>1</sup>	021-17692-000	021-17692-000	021-17692-000
36	Pipe Plug, 1/4 Square Head No. Required Per Compressor	023-01972-000 3	023-01972-000 4	023-01972-000 5
37	Pipe Plug, 1/4 Hex Socket	023-01973-000	023-01973-000	023-01973-000
42	Sealer, Loctite (Use with Items 10, 12-8, 16-3, 16-5, 88, 140-3 and 242)	013-01671-000	013-01671-000	013-01671-000
43	Screw, 1/2 Hex Cap No. Required Per Compressor	021-18021-000 24	021-18021-000 23	021-18021-000 22
44	Gasket (2 Required)	064-47079-000	064-47079-000	064-47204-000
45	Screen, Suction	026-28473-000	026-28473-000	026-28474-000
46	Valve, Suction Stop Valve Size	022-02844-000 3-1/8"	022-02844-000 3-1/8"	022-02845-000 3-5/8"
47	Screw, 5/8 Hex Cap (4 Required)	021-16817-000	021-16817-000	021-16818-000
48	Gasket, Discharge Valve	064-47078-000	064-47078-000	064-47079-000
49	Valve, Discharge Stop Valve Size	022-01394-000 2-5/8"	022-01394-000 2-5/8"	022-02844-000 3-1/8"
50	Screw, 5/8 Hex Cap (4 Required)	021-16821-000	021-16821-000	021-16817-000
51	Gasket, Terminal Block	064-49545-000	064-49545-000	064-49545-000
52	Terminal Block	025-30402-000	025-30402-000	025-30402-000
70	Key, Motor	064-26560-000	064-26560-000	064-26560-000
71	Washer, Shaft	064-21835-000	064-21835-000	064-21835-000
72	Lockwasher, 5/8, Shaft	021-05295-000	021-05295-000	021-05295-000
73	Screw, 5/8 Hex Cap	021-01630-000	021-01630-000	021-01630-000
75	Heat Conductive Compound (Use with Items 202 & 240)	013-00898-000	013-00898-000	013-00898-000
76	Screw, 3/8 Hex Flange No. Required Per Compressor	— —	021-17782-000 4	021-17781-000 4
77	Screw, 3/8 Hex Flange No. Required Per Compressor	— —	021-17781-000 4	021-19637-000 8
80	Retaining Cmpd, Loctite (Use with Item 2)	013-01752-000	013-01752-000	013-01752-000
<sup>s</sup> 87	Gasket, Solenoid Valve No. Required Per Compressor	064-49541-000 1	064-49541-000 2	064-49541-000 3
88	Stud, 1/2 No. Required Per Compressor	021-30172-000 1	021-30172-000 1	021-30172-000 2
89	Nut, 1/2 Hex No. Required Per Compressor	021-11154-000 1	021-11154-000 1	021-11154-000 2
90	Screw, 3/8 Hex Cap No. Required Per Compressor	021-17690-000 6	021-17690-000 12	021-17690-000 18
92	Pipe Plug, 1/8 Hex Socket No. Required Per Compressor	023-01970-000 1	023-01970-000 2	023-01970-000 3
98	Washer, 1/2, Clipped Circular No. Required Per Compressor	021-17774-000 1	021-17774-000 1	021-17774-000 2
99	Screw, 3/8 Hex Flange No. Required Per Compressor	— —	021-17784-000 4	021-17784-000 4
100	Screw, 3/8 Hex Flange No. Required Per Compressor	021-17784-000 4	— —	— —
101	Cover Plate, Blank <sup>2</sup> No. Required Per Compressor	064-48187-000	064-48187-000	064-48187-000
134	Drain Orifice Plug, .022" No. Required Per Compressor	064-47349-000 1	064-47349-000 2	064-47349-000 3
136	Conduit w/Connectors No. Required Per Compressor	064-49020-001	064-49020-001	064-49020-001
137	Conduit w/Connectors No. Required Per Compressor	—	064-49020-002	064-49020-002
<sup>s</sup> 140	Unloader Piston No. Required Per Compressor	364-48190-000	364-48190-000	364-48190-000
141	Seal, O-ring, Cylinder Sleeve No. Required Per Compressor	028-12259-000 4	028-12259-000 6	028-12259-000 8

NOTES: <sup>s</sup> = Recommended Stock Spare Part  
<sup>1</sup> = Not shown. Used for threaded pipe joints unless otherwise specified.  
<sup>2</sup> = Used to Replace Solenoid Valves for Reduced Steps of Unloading.  
<sup>3</sup> = See DESIGN HISTORY