

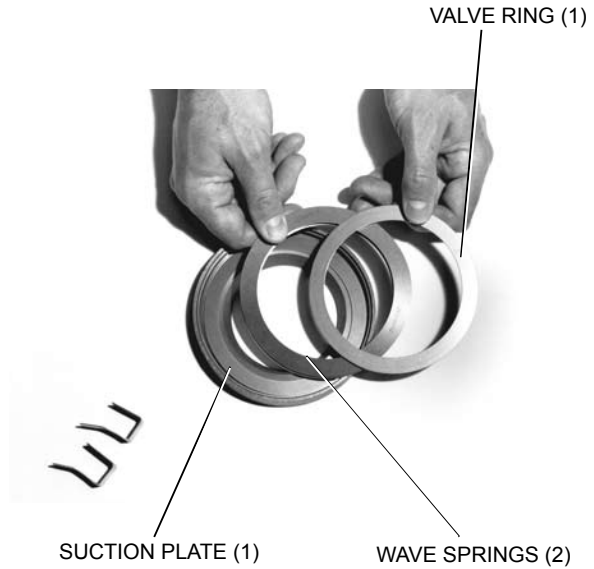
Place the “nested” wave springs over the valve cage pilot diameter. Gently “snap” the two springs down over the pilot with light pressure using your thumbs.

The pair of wave springs should be carefully placed on the valve plate against the “back stop” surface. The valve ring should then be placed on top of the wave springs. The photo below shows the wave springs in the right hand and the valve ring in the left.



29698A

DISCHARGE



28640A

SUCTION



29699A

DISCHARGE

NO SUCTION PHOTO

FIG. 31 – SPRINGS AND VALVE RING