

ITEM NO.	DESCRIPTION	COMPRESSOR		
		4 CYLINDER	6 CYLINDER	8 CYLINDER
55	VALVE, SUCTION STOP VALVE SIZE	022-02844-000 3-1/8"	022-02844-000 3-1/8"	022-02845-000 3-5/8"
56	SCREW, 5/8 HEX CAP (4 REQUIRED)	021-16817-000	021-16817-000	021-16818-000
57	GASKET (2 REQUIRED)	064-47079-000	064-47079-000	064-47204-000
58	VALVE, DISCHARGE STOP VALVE SIZE	022-01394-000 2-5/8"	022-01394-000 2-5/8"	022-02844-000 3-1/8"
59	SCREW, 5/8 HEX CAP (4 REQUIRED)	021-16821-000	021-16821-000	021-16817-000
60	GASKET, DISCH VALVE	064-47078-000	064-47078-000	064-47079-000
^s 61	SIGHT GLASS, OIL (2 REQUIRED)	026-17581-000	026-17581-000	026-17581-000
62	SEALER, REFRIGERANT PIPE ¹	013-02023-000	013-02023-000	013-02023-000
^s 63	VALVE, OIL CHARGING	022-01582-000	022-01582-000	022-01582-000
64	CAP, OIL CHARGING VALVE	023-00977-000	023-00977-000	023-00977-000
65	PIPE PLUG, 1/8 HEX SOCKET NO. REQUIRED PER COMPRESSOR	023-01970-000 1	023-01970-000 2	023-01970-000 3
66	CRANKCASE HEATER - 120V - 240V	025-32938-000 025-32939-000	025-32938-000 025-32939-000	025-32938-000 025-32939-000
67	HEAT CONDUCTIVE COMPOUND	013-00898-000	013-00898-000	013-00898-000
68	DRAIN ORIFICE PLUG, 0.022" NO. REQUIRED PER COMPRESSOR	064-47349-000 1	064-47349-000 2	064-47349-000 3
69	PIPE PLUG, 1/8 HEX SOCKET NO. REQUIRED PER COMPRESSOR	023-01972-000 1	023-01972-000 2	023-01972-000 3
70	SENSOR, OIL TEMP	025-32966-000	025-32966-000	025-32966-000
71	MAGNET (2)	029-22748-000	029-22748-000	029-22748-000
72	COVER PLATE, BLANK ²	064-48187-000	064-48187-000	064-48187-000
73	SEALER, LOCTITE (Use with Item 9)	013-01671-000	013-01671-000	013-01671-000
74	SCREW, 3/8 HEX CAP	021-01458-000	021-01458-000	021-01458-000
75	WASHER	021-01267-000	021-01267-000	021-01267-000
76	SEAL, O-RING, CONDUIT SEAL NO. REQUIRED PER COMPRESSOR	028-03292-000	028-03292-000	028-03292-000
SEE TABLE 1				
OIL RETURN PIPING, PUMP END:				
77	CONNECTOR, BEARING HEAD TO HOUSING	364-49283-000	364-49284-000	364-49285-000
78	CONNECTOR, FLARE NO. REQUIRED PER COMPRESSOR	023-18955-000 2	023-18955-000 1	023-18955-000 1
79	ELBOW	NOT REQUIRED	023-18956-000	023-18956-000
OIL RETURN PIPING, MOTOR END:				
80	EDUCTOR, OIL RETURN	022-09716-000	022-09716-000	022-09716-000
81	VALVE, CHECK	022-09741-000	022-09741-000	022-09741-000
82	ELBOW	023-00868-000	023-00868-000	023-00868-000
83	SEAL, O-RING	028-13896-000	028-13896-000	028-13896-000
84	CONNECTOR, EDUCTOR TO CHECK VALVE	364-49345-000	364-49345-000	364-49345-000
85	SEALER, REMOVABLE THREAD	013-01678-000	013-01678-000	013-01678-000
86	ELBOW, STREET 1/4 X 1/4	023-01685-000	023-01685-000	023-01685-000

NOTES: ^s = Recommended Stock Spare Part

¹ = Not shown. Used for threaded pipe joints

² = Used to Replace Solenoid Valves for Reduced Steps of Unloading. See Table 1.

TABLE 1 – PART QUANTITIES FOR VARIOUS STEPS OF UNLOADING

STEPS OF UNLOADING	ITEM NUMBER										
	38	39	40	51			54W	72			76
				4 Cyl	6 Cyl	8 Cyl		4 Cyl	6 Cyl	8 Cyl	
QUANTITY											
1	1	1	1	2	2	2	11	0	1	2	1
2	2	2	2	NA	4	4	13	NA	0	1	2
3	3	3	3	NA	NA	6	15	NA	NA	0	3

NA = Not Applicable