

TABLE 3 – SERVICE AIDS

GASKET KIT** COMPRESSOR MODEL			VALVE RETAINING CLIP	BEARING REMOVAL TOOL	ROTOR MANDREL*	STATOR REMOVAL TOOL
4 CYLINDER	6 CYLINDER	8 CYLINDER				
364-48642	364-48643	364-48644	064-37274	364-37260	364-37273	029-13597

* Screws Into End of Crankshaft to Aid in Removing / Installing Rotor

** Depending on application, not all gaskets may be required.

TOP HEAD “VALVE REPLACEMENT” KITS & TOP HEAD “OVERHAUL” KITS

The price of the kits shown below is less than the total price of the individual parts. These kits provide a convenient, economical method of ordering replacement parts.

Each Top Head “Valve Replacement” Kit listed in Table 4 contains the suction and discharge valves, springs, gaskets, screws and nuts that are recommended to be replaced when a valve replacement is required.

Each Top Head “Overhaul” Kit listed in Table 5 contains the suction valves, suction springs, suction valve plates, discharge valve cage assemblies, gaskets, bolts and lockwashers that are recommended to be replaced when a top head overhaul is necessary.

Each kit has all of the recommended parts to service the valves located under one head (2 cylinders per head) for each compressor listed.

A threaded torque value table is included with each kit.

If servicing a complete compressor, order the quantities as listed in the table.

Valve replacement should be done annually or every 5,000 hours of running time. Depending on application, all gaskets may not be required that come in the kits.

TABLE 4 – TOP HEAD “VALVE REPLACEMENT” KIT

KIT PART NO. EACH KIT CONTAINS (Parts for 2 cylinders)	364-47667-010, COIL*		
	NO. OF KITS REQUIRED PER COMPRESSOR		
	4 CYL	6 CYL	8 CYL
Suction Valve	2	3	4
Discharge Valve			
Suction Valve Springs			
Discharge Valve Springs			
Top Head Gasket			
Discharge Manifold Gasket			

* Order parts separately for Wave Spring Replacements. See page 8.

TABLE 5 – TOP HEAD “OVERHAUL” KIT

KIT PART NO. EACH KIT CONTAINS (Parts for 2 cylinders)	364-47666-020, WAVE		
	NO. OF KITS REQUIRED PER COMPRESSOR		
	4 CYL	6 CYL	8 CYL
Suction Valve, Plate & Spgs.	2	3	4
Dschg. Valve Cage Assmby			
Top Head Gasket			
Discharge Manifold Gasket			