

**TABLE 3 — SERVICE AIDS**

GASKET KIT COMPRESSOR MODEL			VALVE RETAINING CLIP	BEARING REMOVAL TOOL	ROTOR MANDREL *	STATOR REMOVAL TOOL
4 Cyl.	6 Cyl.	8 Cyl.				
364-47452	364-47453	364-47454	064-37274	364-37260	364-37273	029-13597

\*Screws into end of crankshaft to aid in removing and installing rotor.

**TOP HEAD “VALVE REPLACEMENT” KITS & TOP HEAD “OVERHAUL” KITS**

The price of the kits shown below is less than the total price of the individual parts. These kits provide a convenient, economical method of ordering replacement parts.

Each Top Head “Valve Replacement” kit listed in Table 4 contains the suction and discharge valves, springs, gaskets, screws and nuts that are recommended to be replaced when a valve replacement is required.

Each Top Head “Overhaul” Kit listed in Table 5 contains the suction valves, suction springs, suction valve plates, discharge valve cage assemblies, gaskets, bolts and lockwashers that are recommended to be replaced when a top head overhaul is necessary.

Each kit has all the recommended parts to service the valves located under one head for each compressor listed.

A threaded torque value table is included with each kit.

If servicing a complete compressor, order the quantities as indicated in the table.

Valve replacement should be done annually or every 5,000 hours of running time. Depending on application, all gaskets may not be required.

**TABLE 4 — TOP HEAD “VALVE REPLACEMENT” KIT**

Kit Part No.	Each Kit Contains	No. of Kits Req'd. Per Compressor		
		4 Cyl	6 Cyl	8 Cyl
364-47667-007	Suction Valve Discharge Valve Suction Valve Springs Discharge Valve Springs Top Head Gasket Discharge Manifold Gasket	2	3	4

**TABLE 5 — TOP HEAD “OVERHAUL” KIT**

Kit Part No.	Each Kit Contains	No. of Kits Req'd. Per Compressor		
		4 Cyl	6 Cyl	8 Cyl
364-47666-010	Suction Valve, Plate & Springs Discharge Valve Cage Assembly Top Head Gasket Discharge Manifold Gasket	2	3	4