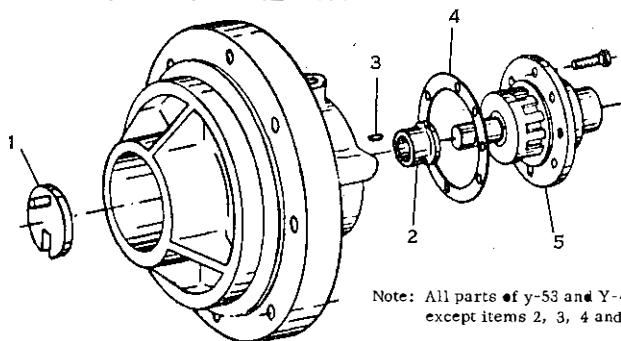


Y-53 TYPE OIL PUMP

Item No.	Part Name	York Part No.
1	Bearing, Main, Pump End	064-00331
2	Pin, Roil, Main Bearing	029-03989
3	Crank and Pin, Oil Pump	364-00325
4	Head, Bearing	364-05892
5	Screw, Cap, Bearing Head (8 Required)	021-02751
6	Gasket, Bearing Head	028-00824
7	Valve, Oil Regulating (Complete)	364-00329
8	Spring, Valve	029-00239
9	Gasket, Valve Cap	028-01256
10	Packing, Valve Stem	028-01060
11	Check, Ball	029-01853
12	Gasket, Valve Body (Fibre)	028-00852
13	Gasket, Valve Body (Copper)	070-02537
14	Screw, Cap, Pump Cover	021-01425
15	Gasket, Pump Cover	064-20109
16	Ring, "O"	028-05163
17	Insert	064-03900
18	Oil Pump Assembly (Rotor and Shaft, Idler Carrier and Pin, Idler and Bushing, Cover, Spring and Insert) Also included are "O" Ring (16), Gasket (15) and Cap Screws and Lockwashers (19) and (20)	364-05893
19	Screw, Cap, Socket Head (Insert)	021-09272
20	Lockwasher	021-05265
21	Connector, Straight, 1/4 SAE X 1/8 MPT	023-01304

Y-49 TYPE OIL PUMP



Note: All parts of y-53 and Y-49 Oil Pumps are interchangeable except items 2, 3, 4 and 5.

Item No.	Part Name	York Part No.
1	Crank and Pin, Oil Pump	364-00325
2	Bearing, Oil Pump	064-00322
3	Bearing pin, Oil Pump	029-03991
4	Gasket, Oil Pump	028-00474
5	Oil Pump	026-03509
1, 2 4, 5	Oil Pump, Kit	364-05056

FIG. 2— Oil Pump, Bearing Head and Oil Pressure Regulating Valve