

## K4 COMPRESSOR

**TABLE 16 - K4 COMPRESSOR (CON'T)**

ITEM	DESCRIPTION	PART NUMBER	QUANTITY	FIGURE
†95	O-Ring, Neop 00.468id .078thk M	028 12961 003	11	25
†96	O-Ring, Neop 00.924id .116thk M	028 12961 006	1	25
†97	O-Ring, Neo1 00.301id .070thk M	028 12513 000	3	25
†98	O-Ring, Neop 00.755id .097thk M	028 12961 005	2	28
†99	O-Ring, Neo1 31.174id .139thk S	028 15072 000	1	29
†100	O-Ring, Hnbr 40.690id .139thk S	028 15444 000	1	30
†101	O-Ring, Hnbr 44.050id .275thk M	028 15443 000	1	30
†102	O-Ring, Neo1 02.112id .103thk M	028 15432 000	2	28
†103	O-Ring, Hnbr 06.737id .103thk M	028 15446 000	1	27
†104	O-Ring, Neo1 01.109id .139thk M	028 12200 000	4	28
†105	O-Ring, Neop 02.234id .139thk M	028 03803 000	2	28
†106	O-Ring, Neop 05.609id .139thk M	028 12258 000	1	25
†107	O-Ring, Neo1 08.234id .139thk M	028 15078 000	1	28
†108	O-Ring, Neop 10.484id .139thk M	028 12226 000	1	26
†109	O-Ring, Neop 00.351id .072thk M	028 12961 001	3	25
†110	O-Ring, Neop 00.644id .087thk M	028 12961 004	2	25
†111	O-Ring, Neop 01.171id .116thk M	028 13865 000	1	25
†112	O-Ring, Hnbr 00.424id .103thk M	028 15428 000	1	25
†113	O-Ring, Neop 00.301id .064thk M	028 12961 021	1	25
114	Seal, Double Shaft	029 24762 000	1	25
†115	O-Ring, Neo1 05.859id .139thk M	028 12204 000	1	25
119	Shaft, Contl VGD (prior 6/2013)	364 51673 000	2	28, 29
	Shaft, Contl VGD (after 6/2013)	064 53745 000		
120	Sleeve, Flare Hydraulic 1/4 Od	023 10000 000	1	25
121	Spacer, .50 Lg X .33 Id X .63od	064 50611 000	2	28
122	Spacer, Flanged, PRV & VGD	064 50612 000	4	28
123	Tube, Gear Cooling	064 51248 000	1	26
124	Tube, L.S. Oil Drain	064 51222 000	1	26
125	Tube, Oil Drain Shaft Seal	064 51637 000	1	26
126	Tube, Oil Drain H.S. Thrust	064 51638 000	1	25
127	Valve, Check Oil 1/8 Npte	022 04444 000	1	26
128	Valve, Stop Ang Vertical	022 09578 000	1	25
129	Washer, Eye Spring K4	064 51828 000	1	30
130	Washer, Plain Hardened	021 17264 000	4	28
131	Washer, Plain 13/32 Id X 13/16	021 31323 000	2	26
132	Washer, Spring Balance	064 51511 000	1	30
133	Wiring Kit, PRV Motor Actuator	375 49340 103	2	28
133A	PRV Motor Actuator	025 29657 001	2	28
134	O-ring, HNBR 0.239ID x 0.064Thk	028 15846 000	4	25
193	Device, PRV K4	364 51772 001	1	30
300	Compressor, Large Parts K4	164 52995 300	1	27
300A	Support, Rotor W/Brg Hsg	364 51498 000	1	27
300B	Scroll, Rotor K4	064 52992 000	1	27, 30
300C	Plate, Diffuser K4	064 51820 000	1	27
301	Plate, Nozzle Base K4 VGD	064 51822 000	1	30
302	Device, VGD K4	364 51825 000	1	30

\* Included in Bearing Kit

† Included in O-Ring Kit