

## K4 COMPRESSOR

**TABLE 16 - K4 COMPRESSOR**

ITEM	DESCRIPTION	PART NUMBER	QUANTITY	FIGURE
1	Arm, PRV Motor	064 50614 000	1	28
2	Arm, Motor (prior 3/2012)	064 51401 000	1	28
	Arm, Motor (after 3/2012)	064 53339 000	1	28
*3	Bearing, H.S. Forward Thrust K3-4	029 25837 000	1	26
*4	Bearing, H.S. Front K3-4	064 51782 000	1	27
*5	Bearing, H.S. Rear K3-4	064 52719 000	1	26
*6	Bearing, H.S. Reverse Thrust K3-4	029 24758 000	1	25
*7	Bearing, L.S. Front	064 47857 000	1	27
8	Bearing, L.S. Thrust	029 24757 000	1	27
*9	Bearing, L.S. Rear	064 47858 000	1	26
10	Bracket, Support Lower PRV	064 48851 000	1	28
11	Bushing, Garlock 16du12	029 24100 000	2	28, 29
12	Clamp, Tube 1/8 Od	023 06163 000	1	25
*13	Collar, H.S. Thrust K3-4	064 52718 000	1	26
14	Collar, Impeller Clamping	064 47853 000	1	30
15	Collar, L.S. Thrust	064 51492 000	1	27
16	Connr, Cinch 3/8 Tube X	023 06801 000	3	26
17	Connr, Fla M X M 1/4 Od Fla	023 23367 000	1	25
18	Cover, Shaft Control (prior 6/2013)	064 51671 000	2	28, 29
	Cover, Shaft Control (after 6/2013)	064 52347 000		
19	Dowel, Pin Str	029 24130 000	2	28
20	Elbow, Cinch 3/8 Tube X	023 22141 000	2	26
22	Fillpiece, Prerot Device	064 10821 000	1	29
23	Fillpiece, Pre-Rotation Device	064 50765 000	1	29
24	Fillpiece, PRV Linkage	064 47727 000	1	29
25	Fillpiece, PRV Device	064 51523 000	1	29
27	Header, Spray	064 47999 000	1	26
28	Impeller, 10.631 Eye Diameter K4	064 51730 001	1	30
29	Lever, Internal	064 51653 000	1	29
30	Lever, Internal VGD	064 51216 000	1	29
31	Lever, PRV External	064 51703 000	2	28, 29
32	Link, External VGD	064 50723 000	1	28, 29
33	Link, Ext PRV & Mot Tk131	064 46880 000	2	28
37	Nut, Hex Mach Scr #10 - 32	021 08670 000	2	28
38	Nut, Hex 5/16 - 18unc-2b	021 02523 000	4	28
39	Nut, Flare Hydraulic 1/4 Od	023 09670 000	1	25
40	Nut, Hex 1/4 - 20 Unc-2b	021 00450 000	4	28, 29
41	Orifice, Pipe Plug Yk Compr	064 51852 000	1	27
42	Orifice, H.S. Oil Feed H	064 49203 000	1	25
43	Pin, Dowel Tapped 3/8 Dia	029 18459 000	3	26
44	Plate, Cover Handhole	064 50139 000	1	28
45	Plate, Mtg Ha50-73	064 47998 000	1	26
46	Plug, Hex Hd 1-1/16	023 18295 000	1	25
47	Plug, Hex Hd 1-5/16	023 18926 000	2	25

\* Included in Bearing Kit

† Included in O-Ring Kit