

K2 COMPRESSOR

TABLE 6 - K2 COMPRESSOR

ITEM	DESCRIPTION	PART NUMBER	QUANTITY	FIGURE
1	Arm, Motor (prior 4/2012)	064 51548 000	1	12
	Arm, Motor (after 4/2012)	064 53364 000	1	12
2	Arm, PRV Motor	064 50614 000	1	12
*3	Bearing, H.S. Front	064 50618 000	1	11
*4	Bearing, H.S. Rear	064 50619 000	1	10
*5	Bearing, L.S. Front	064 50620 000	1	11
*6	Bearing, L.S. Rear	064 50621 000	1	10
*7	Bearing, Thrust H.S.	029 20900 002	1	10
8	Bracket, Support Lower PRV	064 48851 000	1	12
*9	Bearing, H.S. Reverse Thrust	029 25042 000	1	9
10	Bearing, L.S. Thrust	029 23760 001	1	11
13	Clamp, Tube 1/8 Od	023 06163 000	1	9
14	Bushing, Garlock 16du12	029 24100 000	1	13
15	Collar, Impeller Clamping	064 48123 000	1	14
*16	Collar, H.S. Thrust	064 47904 000	1	10
17	Collar L.S. Thrust	064 47770 000	1	11
19	Screw, Cap Hex Soc Hd #8	021 19153 000	1	9
20	Connr, Cinch 3/8 Tube X	023 06801 000	3	10
22	Connr, Fla M X M 1/4 Od Fla	023 23367 000	1	9
23	Cover, Shaft Control (prior 6/2013)	064 51671 000	2	12
	Cover, Shaft Control (after 6/2013)	064 52347 000		
24	Dowel, Pin Str	029 24130 000	2	12
†25	O-Ring, Neop 02.234id .139thk M	028 03803 000	2	12
26	Elbow, Cinch 3/8 Tube X	023 22141 000	2	10
31	Fillpiece, Prerot Device	064 10821 000	1	13
32	Fillpiece, Pre-Rotation Device	064 50765 000	1	13
33	Fillpiece, PRV Linkage	064 47727 000	2	13
36	Header, Spray	064 48003 000	1	10
37	Impeller, 8.393 Eye Hard Coat K2	064 51630 001	1	14
38	Lever, Internal	064 50498 000	1	13
39	Lever, Internal VGD	064 51215 000	1	13
40	Lever, External	064 50613 000	2	12, 13
41	Link, External PRV & Mot Tk131	064 46880 000	2	12
42	Link, External VGD	064 50723 000	1	12
46	Nut, Flare Hydraulic 1/4 Od	023 09670 000	1	9
48	Nut, Hex 1/4 - 20 Unc-2b:	021 00450 000	4	12, 13
50	Nut, Hex 5/16 - 18unc-2b:	021 02523 000	4	12
52	Nut, Hex Mach Scr #10 - 32	021 08670 000	2	12
53	Orifice, H.S. Oil Feed	064 48034 000	1	9
55	Pin, Dowel Tapped 3/8 Dia	029 18459 000	3	10
*56	Pin, Slot Spg 3/16 X 1/2	029 04138 000	1	11
57	Plate, Cover Handhole	064 50139 000	1	12
58	Plate, Mtg	064 47998 000	1	10
59	Plug, Hex Hd 1-1/16	023 18295 000	1	9

* Included in Bearing Kit

† Included in O-Ring Kit