

COMPRESSOR COMMON PARTS LIST

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| Item | Description | Quan. | Part No. | Item | Description | Quan. | Part No. |
|------|---|-------|---------------|------|---|-------|-----------------|
| 1 | Eliminator, Oil | 1 | 364-28144 | 43 | Screw, Cap 12 Pt. Hd. 5/16-18 UNC-3A X 1 Lg. | 8 | 021-12039 |
| 2 | Nameplate, Patent | 1 | 029-13270-002 | 44 | Washer, 11/32 I.D. X 11/16 O.D. X .065 Th. | 12 | 021-05166 |
| 3 | Tube, 1/4 O.D. X .049 W X 27-1/16 Lg. | 1 | 067-91500 | 45 | Pin, Insert, 1/4 Dia. X 5/8 Lg. | 6 | 029-03989 |
| 4 | Elbow, 90°, 1/8 MPT X 1/4 Tube | 1 | 023-07170 | 46 | Ring, Retaining | 1 | 029-10336 |
| 5 | Screw Mach. Rd. Hd. Recd. #10-24 UNC X 1/2 Lg. | 3 | 021-02459 | 47 | Washer, Flat Spring | 1 | 064-31191 |
| 6 | Screw Mach. Rd. Hd. Recd. #8-32 UNC X 3/8 Lg. | 1 | 021-09988 | 48 | Ring, Seal, Balance Piston | 1 | 064-31189 |
| 7 | Clamp, Tube 1/4 O.D. | 1 | 023-07202 | 49 | Ring, Retaining | 1 | 029-13854 |
| 8 | Tube, 5/8 O.D. X .049 W X 6 Lg. | 1 | 064-19162 | *50 | Bearing, Main (Pinion) | 1 | 064-31190† |
| 9 | Adapter, 1 MPT X 1/2 FPT Both Ends | 1 | 064-28148 | *51 | Bearing, Thrust & Journal (Pinion) | 1 | 064-31188† |
| 10 | Collar, Imp. Clamping | 1 | 064-24116 | *52 | Cover, Thrust | 1 | 064-24124 |
| 11 | Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 3 Lg. | 3 | 021-11515 | 53 | Gear | 1 | See Data |
| 12 | Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 3/4 Lg. | 2 | 021-11394 | 54 | Screw, Set (Special) | 1 | Nameplate |
| 13 | Screw Cap 12 Pt. Hd. 5/8-11 UNC-3A X 1-3/4 Lg. | 90 | 021-11127 | 55 | Plug, Sight | 2 | 064-29707 |
| 14 | Compound Sealer | .050 | 013-01671 | 56 | Housing, Bearing | 1 | 026-16556 |
| 15 | Lockwasher, Spg. 3/8 | 2 | 021-05291 | 57 | Shaft, Drive | 1 | 064-24066 |
| 16 | Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/4 Lg. | 24 | 021-11141 | *58 | "O" Ring, 2-3/8 O.D. X 2-1/8 I.D. X 1/8 Sect. | 1 | 064-23831 |
| 17 | Shaft Control PRV | 1 | 029-11856 | *59 | Bearing, Thrust & Journal (Gear) | 1 | 028-04478 |
| 18 | Cover, Shaft Control | 1 | 064-13909 | | | | 064-23741 |
| 19 | Gasket, 2-1/2 O.D. X 2 I.D. X 1/16 Thk. | 1 | 028-00781 | 61 | Collar, Thrust, Front (Gear) | 1 | 064-24125 |
| 20 | "O" Ring, 1-3/8 O.D. X 1-1/8 I.D. X 1/8 Sect. | 1 | 028-04353 | 62 | Collar, Thrust, Rear (Gear) | 1 | 064-24126 |
| 21 | "O" Ring, 1-1/4 O.D. X 1" I.D. X 1/8 Sect. | 1 | 028-04522 | *63 | Bearing, Thrust (Gear) | 1 | 064-24127 |
| 22 | Lever, PRV Device Int. | 1 | 364-23745 | *64 | Bearing, Rear (Gear) | 1 | 064-24105 |
| 23 | Scr. Set Hex Soc. Cup Rd. #10-24 UNC-3A X 1/4 Lg. | 1 | 021-11313 | 65 | Ring, Retaining | 1 | 029-08780 |
| *24 | Pin, Insert 1/8 Dia. X 9/16 Lg. | 2 | 029-03990 | ◇66 | Collar, Shaft Seal | 1 | 064-16649-011 |
| 25 | Washer, Spl. 1-3/4 Dia. X 1/2 Lg. | 1 | 064-08815 | ◇67 | Carbon, Shaft Seal | 1 | 064-16651-011 |
| 26 | Screw, Cap 12 Pt. Hd. 1/2-20 UNF-3A X 6 Lg. | 1 | 021-11998 | ◇68 | Ring, Shaft Seal | 1 | 064-16650-011 |
| 27 | Bearing, Rod End Spher. | 2 | 029-08343 | ◇69 | Spring, Helical | 1 | 029-09095 |
| 28 | Fillpiece, 3/4 Dia. X 1/4 Lg. | 1 | 064-10821 | ◇70 | "O" Ring, 3" O.D. X 2-5/8 I.D. X 3/16 Sect. | 2 | 028-05194 |
| 29 | Fillpiece, 3/4 Dia. X 23/32 Lg. | 1 | 064-09288 | | | | See Data |
| 30 | Nut, Hex Reg. 3/8-24 UNF-2B | 3 | 021-00474 | 71 | Pinion | | Nameplate |
| 31 | Screw Cap, 12 Pt. Hd. 3/8-24 UNF-3A X 1-1/2 Lg. | 1 | 021-11720 | ◇72 | Cover, Shaft Seal | 1 | 064-22975 |
| 32 | Screw Cap Hex Hd. 1/2-13 UNC-2A X 1-1/4 Lg. | 2 | 021-01567 | 74 | Guard, Coupling (Half) | 2 | See Sales Order |
| 33 | Screw Spec. 3/8-24 UNF X 2-1/2 Lg. | 1 | 064-09287 | 75 | Coupling, 1-7/8 | 1 | See Table |
| 34 | Rod, Adjustable | 1 | 064-24117 | 76 | Valve Stop Angle 1/4 FLA X 1/4 NPTE | 1 | 022-03836 |
| 35 | Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/2 Lg. | 2 | 021-11175 | 77 | Screw Cap 12 Pt. Hd. 5/16-24 UNF-3A X 1 Lg. | 12 | 021-13137 |
| 36 | Nut Flare 1/4 | 1 | 021-05675 | 78 | Plug, Pipe Hex Soc. Csk. 3/8 | 3 | 023-04298 |
| 37 | Bonnet, Flare | 1 | 023-01024 | *79 | "O" Ring, 7/8 O.D. X 11/16 I.D. X 3/32 Sect. | 1 | 028-05404 |
| 38 | Locktite "Nut-Lock" | .004 | 013-01678 | 80 | Pin, Dowel, Str. 1/2 Dia. X 2 Lg. | 3 | 029-10646 |
| *39 | Gasket, PRV Hsg. to Scroll | 1 | 064-24118 | 81 | Nameplate, Rotation | 1 | 029-00334 |
| 40 | Gasket, Scroll to Rotor Supp. | 1 | 064-24119 | | | | |
| *41 | Gasket, Rotor Supp. to Bearing Housing | 1 | 064-24120 | | | | |
| *42 | Gasket, Cover, Thrust 1/32 Thk. | 1 | 064-24121-004 | | | | |

† Item 50 - Part No. 064-23923

Item 51 - Part No. 064-23736

Part No's. used on first production compressors

*Parts Included Field Kit - 364-34338

◇ Shaft Seal Kit - 464-29632

YORK DIVISION BORG-WARNER