

HERMETIC COMPRESSOR COMMON PARTS LIST

Item	Description	Quan.	Part No.	Item	Description	Quan.	Part No.
1	Eliminator, Oil	1	364-28144	44	Washer, 11/32 X 11/16 X .065 Thk.	12	021-05166
2	Gear (20) & Pinion (26)	1	See Data	45	Pin, Insert, 1/4 Dia. X 5/8 Lg.	6	029-03989
3	Tube, 1/4 O.D. X .049 W X 27-1/16 Lg.	1	Nameplate	46	Ring, Retaining	1	029-10336
4	Elbow, 90°, 1/8 NPTE x 1/4 Tube	2	067-91500	47	Washer, Flat Spring	1	064-31191
5	Screw Mach. Rd. Hd. Recd. #10-24 UNC X 1/2 Lg.	3	023-09677	48	Ring, Seal, Balance Piston	1	064-31189
6	Nut, Hex, 1/4-20 UNC	2	021-02459	49	Ring, Retaining	1	029-13854
7	Screw Cap 12 Pt. Hd. 5/16-18 UNC x 1-1/4 Lg.	28	021-00574	*50	Bearing, Main (Pinion)	1	064-31190
8	_____	_____	021-14440	51	Bearing, Thrust & Journal (Pinion)	1	064-31188
9	Nipple Pipe 3/4 Sch. 80 X 5" Lg.	1	070-08370	*52	Cover, Thrust	1	064-46415
10	Collar, Imp. Clamping	1	064-24116	53	_____	_____	_____
11	Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 3 Lg.	3	021-11515	*54	Seal, O-Ring 1-13/16 I.D. X 3/32 Sect.	1	028-07407
12	Seal "O" ring, 176 I.D. X .070 Sect.	2	028-10156	55	Sight Glass	1	026-13123
13	Screw Cap 12 Pt. Hd. 5/8-11 UNC-3A X 1-3/4 Lg.	30	021-11127	56	Housing, Motor	1	364-43492
14	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 2 Lg.	16	021-11917	57	Shaft, Drive	1	029-17736
15	Lockwasher, Spg. 3/8	2	021-05291	58	Cover, Oil Reservoir	1	064-43792
16	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/4 Lg.	30	021-11141	*59	Bearing, Thrust & Journal (Gear)	1	064-23741
17	Shaft Control PRV	1	029-13581	60	Valve, Check 1/2"	1	022-01558
18	Cover, Shaft Control	1	064-13909	61	Collar, Thrust, Front (Gear)	1	064-24125
19	Gasket, 2-1/2 O.D. X 2 I.D. X 1/16 Thk.	1	028-00781	62	Collar, Thrust, Rear (Gear)	1	064-24126
20	"O" Ring, 1-3/8 O.D. X 1-1/8 I.D. X 1/8 Sect.	2	028-04353	*63	Bearing, Thrust (Gear)	1	064-24127
21	"O" Ring, 1-1/4 O.D. X 1" I.D. X 1/8 Sect.	1	028-04522	*64	Bearing, Rear (Gear)	1	064-24105
22	Lever, PRV Device Int.	1	364-23745	65	Ring, Retaining	1	029-08780
23	Seal "O" ring 5.340 I.D. X .070 Sect.	1	028-10157	66	Housing, Bearing	1	064-24195
24	Elbow, 90°, 3/8 Tube X 1/2 NPTE	1	023-11344	67	Ring, Retaining	1	029-07176
25	Washer, Spl. 1-3/4 Dia. X 1/2 Lg.	1	064-08815	*68	Bearing, Sleeve	1	064-24199
26	Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 6 Lg.	1	021-11998	*69	Washer, Flat Spring	2	064-24254
27	Bearing, Rod End Spher.	2	029-08343	70	Ring, Retaining	4	029-13161
28	Fillpiece, 3/4 Dia. X 1/4 Lg.	1	064-10821	*71	Ring, Shaft Seal	5	064-24255
29	Fillpiece, 3/4 Dia. X 23/32 Lg.	1	064-09288	72	Stator, Motor	1	See Data
30	Nut, Hex Reg. 3/8-24 UNF-2B	3	021-00474				Nameplate
31	Screw Cap, 12 Pt. Hd. 3/8-24 UNF-3A X 1-1/2 Lg.	1	021-11720	73	Rotor, Motor	1	364-46417
32	Screw Cap Hex Hd. 1/2-13 UNC-2A X 1-1/4 Lg.	2	021-01567	*74	Terminal, Elec. 1/4-18 NPTE	4	025-18134
33	Screw Spec. 3/8-24 UNF X 2-1/2 Lg.	1	064-09287	75	Plug, Stator Locking	1	064-12161
34	Rod, Adjustable	1	064-24117	76	"O" Ring, 1-1/8 O.D. X 15/16 I.D. X 3/32 Sect.	1	028-05403
35	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/2 Lg.	2	021-11175	77	Screw Cap 12 Pt. Hd. 3/8-20 UNF-3A X 2-1/4 Lg.	24	021-11956
36	Screw Cap Hex Hd. 1/4-20 UNC-3 X 3/4 Lg.	14	021-01379	78	Plug, Pipe Hex Soc. Csk. 3/8	2	023-04298
37	Nut, Hex 1/4-20 UNC-2B	12	021-00450	79	"O" Ring, 7/8 O.D. X 11/16 I.D. X 3/32 Sect.	1	028-05404
38	_____	_____	_____	80	Pin, Dowel, Str. 1/2 Dia. X 2 Lg.	3	029-10646
*39	Gasket, PRV Hsg. to Scroll	1	064-24118	81	Nameplate, Rotation	1	029-00334
40	Seal, O-Ring 30.969 I.D. x .275 Sect.	1	028-09489	82	Screw Drive #4 X 1/4 Lg.	6	021-03720
*41	Gasket, Rotor Supp. to Bearing Housing	1	064-24120	83	Screw Cap Hex Soc. #10-24 UNC X 1 Lg.	2	021-10153
*42	Pipe Plug 1/16-27 NPTE	1	023-05366	84	Washer, Plain, 7/32 I.D. X 1/2 O.D. X .049	5	021-05164
43	Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 1 Lg.	10	021-12039				

* - Parts Included Field Replacement Kit - 364-34337