

HERMETIC COMPRESSOR COMMON PARTS LIST

Item	Description	Quan.	Part No.	Item	Description	Quan.	Part No.
1	Eliminator, Oil	1	364-28144	*42	Gasket, Cover, Thrust 1/32 Thk.	1	064-24121-004
2	Pinion	1	See Data	43	Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 1 Lg.	12	021-12039
			Nameplate	44	Washer, 11/32 X 11/16 X .065 Thk.	12	021-05166
3	Tube, 1/4 O.D. X .049 W X 27-1/16 Lg.	1	067-91500	45	Pin, Insert, 1/4 Dia. X 5/8 Lg.	6	029-03989
4	Elbow, 90°, 1/8 MPT X 1/4 Tube	1	023-07170	46	Ring, Retaining	1	029-10336
5	Screw Mach. Rd. Hd. Recd. #10-24 UNC X 1/2 Lg.	3	021-02459	47	Washer, Flat Spring	1	064-31191
6	Screw Mach. Rd. Hd. Recd. #8-32 UNC X 3/8 Lg.	1	021-09988	48	Ring, Seal, Balance Piston	1	064-31189
7	Clamp, Tube 1/4 O.D.	1	023-07202	49	Ring, Retaining	1	029-13854
8	Tube, 5/8 O.D. X .049 W X 6 Lg.	1	064-19162	†*50	Bearing, Main (Pinion)	1	064-31190
9	Adapter, 1 MPT X 1/2 FPT Both Ends	1	064-28148	51	Bearing, Thrust & Journal (Pinion)	1	064-31188
10	Collar, Imp. Clamping	1	064-24116	*52	Cover, Thrust	1	064-24124
11	Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 3 Lg.	3	021-11515	53	Gear	1	See Data
12	Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 3/4 Lg.	2	021-11394				Nameplate
13	Screw Cap 12 Pt. Hd. 5/8-11 UNC-3A X 1-3/4 Lg.	90	021-11127	*54	Seal, O-Ring 1-13/16 I.D. X 3/32 Sect.	1	028-07407
14	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 2 Lg.	16	021-11917	55	Sight Glass	1	026-13123
15	Lockwasher, Spg. 3/8	2	021-05291	56	Housing, Bearing	1	064-23998
16	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/4 Lg.	30	021-11141	57	Shaft, Drive	1	029-11844
17	Shaft Control PRV	1	029-11856	58	Cover, Oil, Reservoir	1	064-27411
18	Cover, Shaft Control	1	064-13909	*59	Bearing, Thrust & Journal (Gear)	1	064-23741
19	Gasket, 2-1/2 O.D. X 2 I.D. X 1/16 Thk.	1	028-00781	60	Valve, Check 1/2"	1	022-01558
20	"O" Ring, 1-3/8 O.D. X 1-1/8 I.D. X 1/8 Sect.	1	028-04353	61	Collar, Thrust, Front (Gear)	1	064-24125
21	"O" Ring, 1-1/4 O.D. X 1" I.D. X 1/8 Sect.	1	028-04522	62	Collar, Thrust, Rear (Gear)	1	064-24126
22	Lever, PRV Device Int.	1	364-23745	*63	Bearing, Thrust (Gear)	1	064-24127
23	Screw Set Hex Soc. Cup Pt. #10-24 UNC X 3/16 Lg.	1	021-00693	*64	Bearing, Rear (Gear)	1	064-24105
24	Elbow, 90°, 3/8 Tube X 1/2 MPT	1	023-08846	65	Ring, Retaining	1	029-08780
25	Washer, Spl. 1-3/4 Dia. X 1/2 Lg.	1	064-08815	66	Housing, Bearing	1	064-24195
26	Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 6 Lg.	1	021-11998	67	Ring, Retaining	1	029-07176
27	Bearing, Rod End Spher.	2	029-08343	*68	Bearing, Sleeve	1	064-24199
28	Fillpiece, 3/4 Dia. X 1/4 Lg.	1	064-10821	*69	Washer, Flat Spring	4	064-24254
29	Fillpiece, 3/4 Dia. X 23/32 Lg.	1	064-09288	70	Ring, Retaining	5	029-13161
30	Nut, Hex Reg. 3/8-24 UNF-2B	3	021-00474	*71	Ring, Shaft Seal	6	064-24255
31	Screw Cap, 12 Pt. Hd. 3/8-24 UNF-3A X 1-1/2 Lg.	1	021-11720	72	Stator, Motor	1	See Data
32	Screw Cap Hex Hd. 1/2-13 UNC-2A X 1-1/4 Lg.	2	021-01567				Nameplate
33	Screw Spec. 3/8-24 UNF X 2-1/2 Lg.	1	064-09287	73	Rotor, Motor	1	See Data
34	Rod, Adjustable	1	064-24117				Nameplate
35	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/2 Lg.	2	021-11175	*74	Gasket, Cover, Oil, Reservoir	1	064-27412
36	Screw Cap Hex Hd. 1/4-20 UNC-3 X 3/4 Lg.	12	021-01379	75	Plug, Stator Locking	1	064-12161
37	Nut, Hex 1/4-20 UNC-2B	12	021-00450	76	"O" Ring, 1-1/8 O.D. X 15/16 I.D. X 3/32 Sect.	1	028-05403
38	Loctite "Nut Lock"	.004	013-01678	77	Screw Cap 12 Pt. Hd. 5/16-24 UNF-3A X 1 Lg.	24	021-13137
*39	Gasket, PRV Hsg. to Scroll	1	064-24118	78	Plug, Pipe Hex Soc. Csk. 3/8	2	023-04298
40	Gasket, Scroll to Rotor Supp.	1	064-24119	*79	"O" Ring, 7/8 O.D. X 11/16 I.D. X 3/32 Sect.	1	028-05404
*41	Gasket, Rotor Supp. to Bearing Housing	1	064-24120	80	Pin, Dowel, Str. 1/2 Dia. X 2 Lg.	3	029-10646

* - Parts Included Field Replacement Kit - 364-34337

† - Kit Includes Obsolete Parts { Pin, Insert 2 029-06841
 { Bearing, Main 1 064-23923