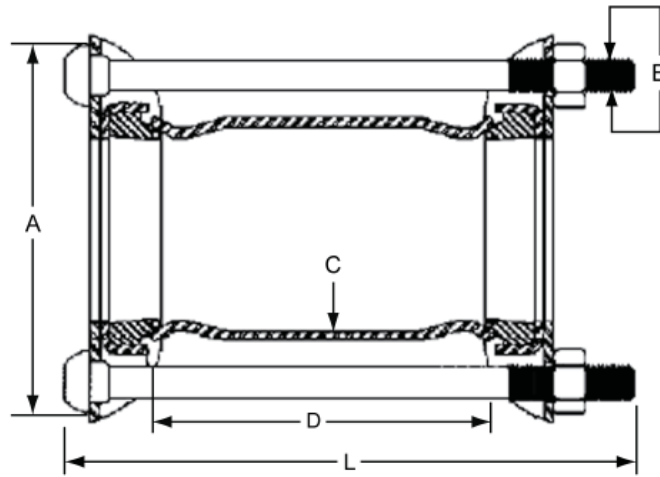


Installation | 8778A Quick Disconnects



Part Number	Pipe		Follower "A"	Sleeve			Bolts			Weight (Lbs.)
	Size	O.D.		"C"	"D"	"B"	"L"	No.		
8778A-01	1/2"	0.840	3 3/8	0.120	7.0	0.5	9.0	2	3.00	
8778A-0	3/4"	1.050	3 15/16	0.120	7.0	0.5	9.0	2	3.00	
8778A-1	1"	1.315	4 1/2	0.120	7.0	0.5	9.0	2	4.00	
8778A-2	1 1/4"	1.660	4 5/8	0.120	7.0	0.5	9.0	2	5.00	
8778A-3	1 1/2"	1.900	4 7/8	0.120	7.0	0.5	9.0	2	5.50	
8778A-4	2"	2.375	6 3/4	0.156	7.0	0.6	11.0	3	8.00	
8778A-6	3"	3.500	7 1/2	0.156	7.0	0.6	11.0	3	15.00	
8778A-7	4"	4.500	8 1/2	0.188	7.0	0.6	11.0	3	17.00	

8778A INSTALLATION INSTRUCTIONS

- Pipe must be secured to prevent pipe pullout or movement.
- Both pipe surfaces must be free and clean of any contaminants at a minimum distance equal to the overall length of the coupling. Pipe wrapping or coating pipe should be cut back a distance equal to the overall length of the coupling.
- Pipe must be free of longitudinal gouges.
- Apply soap to all gaskets and pipe to ensure proper lubrication during installation.
- Insert the coupling between the two pieces of pipe, insure the coupling is centered and butt pipe ends together. (A small gap 1/16" maximum due to pipe not being square will not reduce coupling performance.)
- Torque the nuts on the coupling assembly evenly to the following values:
 - 1/2" nuts- 30 Ft.lbs. MIN
 - 5/8" nuts- 80 Ft.lbs. MIN
- Leak test prior to use.