

Spare Parts | 1177E Cycle Valves

RECOMMENDED SPARE PARTS

Component	Valve Assemblies	
	1177E-6 through -9	1177E-10 through -16
Actuator	2-11831-3	2-11831-4
Exhaust Filter	R620-2352	R620-2362
Inlet Snubber	2-8193-2	2-8193-2
Switch Kit	R830-10600	R830-10600
Reed Switch	R830-0404	R830-0404
24V Switch Kit w/solenoid	R830-10601	R830-10601
110V Switch Kit w/solenoid	R830-10602	R530-10602
Grease Cartridge	R400-6120*	R400-6120*
Solenoid Valve	R830-10650	R830-10650

*14.5 oz. tube for grease gun.

Notes: The actuator and the valve internals including the disc and shaft are not field repairable. Return to Fives North American Combustion, Inc. for repairs. Contact your nearest Fives North American Representative for a Return Authorization Number.

Actuator seal replacement kits are available for 1177E models only.

R620-1008 seal repair kit for 1177E-6 through -9 sizes
R620-1009 seal repair kit for 1177E-10 through -16 sizes

WARNING: Situations dangerous to personnel and property may exist with the operation and maintenance of any combustion equipment. The presence of fuels, oxidants, hot and cold combustion products, hot surfaces, electrical power in control and ignition circuits, etc., are inherent with any combustion application. Components in combustion systems may exceed 160°F (71°C) surface temperatures and present hot surface contact hazard. Fives North American Combustion, Inc. suggests the use of combustion systems that are in compliance with all Safety Codes, Standards, Regulations and Directives; and care in operation.

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